Ion® Digital Level Control

Digital Level Control Switch

OPERATION MANUAL

Dated: 08/01/2013

Document Name: IonDigitalLevelControl OM

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Patent pending

FEATURES

- 1. First of its kind, solid-state sensing technology with no moving parts.
- 2. Space age design with no mechanical contact points.
- 3. Multipoint sealing mechanism that supersedes single surface seals.
- 4. Inverter rated for use with any battery back-up system.
- 5. Standard piggy back connection for use with any pump.
- 6. Suitable for sump and sewage applications.

PIPE MOUNTING BRACKET (OPTIONAL)

- Determine bracket mounting position (Figure A).
- 2. Mount bracket to lon® switch with screw already provided in lon® switch (Figure B).
- 3. Mount Hose Clamp with switch around pipe at predetermined level. Cable should remain outside hose clamp (Figure C).
- 4. Tighten hose clamp.

Note: The Ion® switch is available in 6" or 8.5" ranges. A 10" range is available for special applications. See chart for available ranges and cord lengths. The range of the switch is the distance between the On and Off levels. The Off level is at the bracket mounting screw

of the switch. From this point, measure up either 6" or 8.5", depending on your switch's range, to find the On level. Please refer to the Installation Drawing.

CAUTION: Bottom of switch should not be mounted lower than suction inlet of pump. When installing the lon® switch with the pipe mounted bracket be sure not to set the switch too low or too high on the pipe. The lon® must be installed above the inlet of the pump to prevent air-locking as shown in the installation drawing.

To prevent flooding do not set the on point of the switch higher than the top of the basin.

Model	Cord	Range
IN-006-010-10PA-B	10	6
IN-085-010-10PA-B	10	8.5
IN-006-020-10PA-B	20	6
IN-085-020-10PA-B	20	8.5

PIGGY-BACK INSTALLATION

Electrical outlet must not be located in pump pit.

Electrical outlet voltage, piggy-back plug voltage and pump voltage must all be the same voltage.

DO NOT CUT plug off unit.

Ensure vent tube on plug is protected from moisture, dirt and insects and other items that could plug or block tube.

- 1. Insert the lon® switch's piggy-back plug into the outlet.
- 2. Plug pump into piggy-back plug as (Figure E).
- 3. Allow system to cycle to ensure proper installation.

Please note this product may not work in conjunction with other controllers.

Note: The lon[®] switch does not operate like a standard pressure switch. There are no contacts to wear out, so when pressure is applied, there will not be a click.



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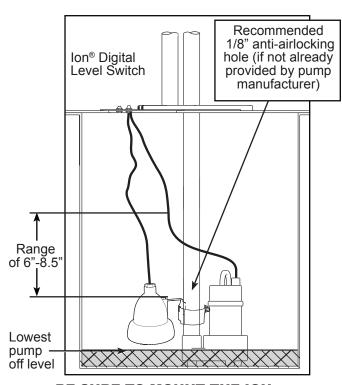
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SAFETY PRECAUTIONS

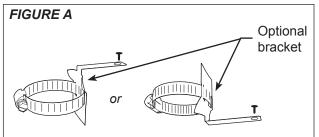
CAUTION: To prevent electric shock, ensure product is connected to a grounded outlet. The electrical outlet should be properly wired to a dedicated 15A circuit breaker. Proper short-circuit and overload protection must be provided at the distribution panel. Install in accordance with all local and national electrical codes.

WARNING: Electrical outlet must not be located in pump pit. For best performance, do not use electrical extension cords.

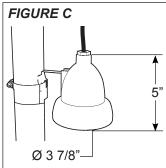
Installation Drawing

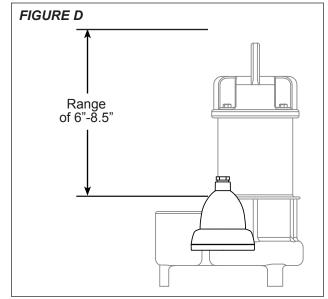


BE SURE TO MOUNT THE ION SWITCH AT PROPER LEVEL.

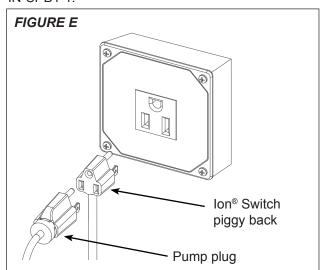








NOTE: If you purchased a pump with the lon switch hard-mounted to the pump (Figure D) and the installation requires the switch be mounted to the pipe, the pipe-mount bracket is sold separately, PN: IN-SPB1-1.





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TROUBLESHOOTING

Switch Does Not Turn On Pump

- 1. Test the pump without the Ion® switch
 - a. Plug the pump directly into the wall outlet, without plugging it into the switch plug.
 - b. If pump still does not run, see the troubleshooting section in the pump manual.
 - c. If the pump does run, continue to the next step.
- 2. Test the switch with the pump
 - a. Plug the pump into the lon® switch and plugging the lon switch plug into the wall.
 - b. Push up on the sensing plate through the center hole on the underside of the switch.
 Note that, being an electronic switch, you will not hear a clicking sound.
 - c. If the pump does not turn on, the switch will have to be replaced.
 - d. If the pump does turn on, continue to the next step.
- 3. Verify the range of the switch
 - a. The part number can be found on the switch cord tag.
 - i. IN-006... = 6" range
 - ii. IN-085... = 8.5" range
 - iii. IN-010... = 10" range (for special applications)
 - For a pipe-mounted switch, see Page 2, Installation Drawing to verify that the On level is appropriate for your basin.
 - i. Lower the switch on the pipe so the On level is at a point within the basin, insuring that the Off level does not fall below the minimum level shown in the Installation Drawing.
 - ii. If the On level is still too high, the switch

will have to be replaced with a lower range lon® switch.

- c. For a pump-mounted switch, see Page 2, Figure D to verify that the On level is appropriate for your basin.
 - i. If the On level is too high, the switch will have to be replaced with a lower range lon switch.

Switch Does Not Turn Off Pump

- 1. Unplug the pump from the lon® plug and then unplug the lon plug from the wall outlet.
- 2. Plug the pump back into the lon® plug and plug the lon plug back into the wall outlet.
 - a. If the pump does not turn on right away, and the water level is not at the On level, let the pump go through an On / Off cycle a few times to insure that the switch is functioning properly. The basin may need to be filled with a garden hose or bucket.
 - b. If the pump turns on right away, and the water level is not at the On level, the switch will have to be replaced.

WARRANTY IS VOID IF...

- 1. Using an extension cord.
- 2. Power cord has been cut or the grounding prong removed or using an adapter fitting.
- The switch has been disassembled or tampered with.
- 4. Any tags or labels have been removed.



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