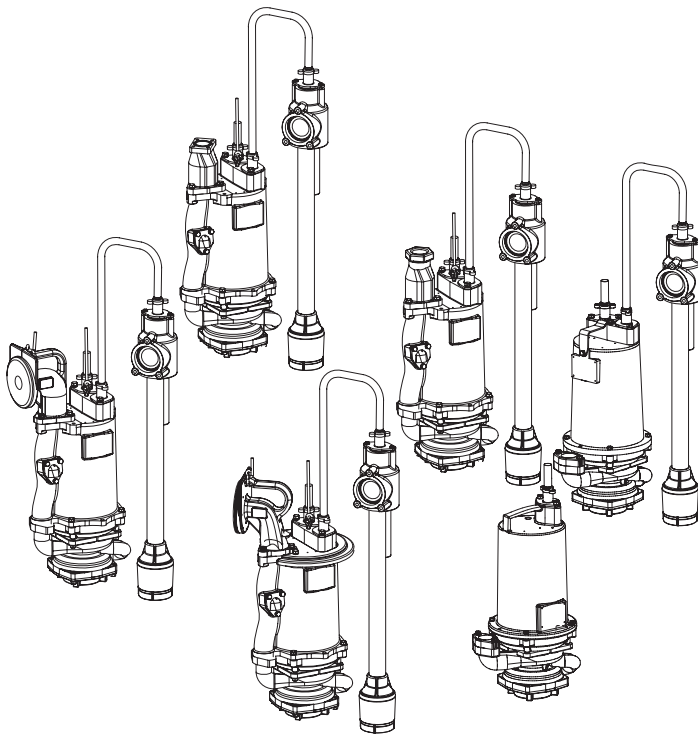




INSTALLATION MANUAL

Submersible Two-Stage Grinder Pump



Series: OGP
2 HP, 3450 RPM,
60 Hz.

omni
GRINDTM
GRINDER PUMPS *plus*⁺

IMPORTANT!

*Read all instructions in this manual before operating pump.
As a result of Crane Pumps & Systems, Inc., constant product improvement program,
product changes may occur. As such Crane Pumps & Systems reserves the right to
change product without prior written notification.*

CRANE[®]

A Crane Co. Company

PUMPS & SYSTEMS

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Piqua, Ohio 45356
Phone: (937) 778-8947
Fax: (937) 773-7157
www.cranepumps.com

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Ontario, Canada L6T 2J6
Phone: (905) 457-6223
Fax: (905) 457-2650



Form No. 119972-Rev. K

SAFETY FIRST!

Please Read This Before Installing Or Operating Pump. This information is provided for **SAFETY and to PREVENT EQUIPMENT PROBLEMS**. To help recognize this information, observe the following symbols:



IMPORTANT! Warns about hazards that can result in personal injury or Indicates factors concerned with assembly, installation, operation, or maintenance which could result in damage to the machine or equipment if ignored.

CAUTION ! Warns about hazards that can or will cause minor personal injury or property damage if ignored. Used with symbols below.

WARNING ! Warns about hazards that can or will cause serious personal injury, death, or major property damage if ignored. Used with symbols below.



Hazardous fluids can cause fire or explosions, burnes or death could result.



Extremely hot - Severe burnes can occur on contact.



Biohazard can cause serious personal injury.



Hazardous fluids can Hazardous pressure, eruptions or explosions could cause personal injury or property damage.



Rotating machinery Amputation or severe laceration can result.



Hazardous voltage can shock, burn or cause death.

Only qualified personnel should install, operate and repair pump. Any wiring of pumps should be performed by a qualified electrician.



WARNING ! - To reduce risk of electrical shock, pumps and control panels must be properly grounded in accordance with the National Electric Code (NEC) or the Canadian Electrical Code (CEC) and all applicable state, province, local codes and ordinances.

WARNING! - To reduce risk of electrical shock, always disconnect the pump from the power source before handling or servicing. Lock out power and tag.

Prevent large articles of clothing, large amounts of chemicals, other materials or substances such as are uncommon in domestic sewage from entering the system.

During power black-outs, minimize water consumption at the home(s) to prevent sewage from backing up into the house.

Always keep the shut-off valve completely open when system is in operation (unless advised otherwise by the proper authorities). Before removing the pump from the basin, be sure to close the shut-off valve. (This prevents backflow from the pressure sewer.)

Keep the control panel locked or confined to prevent unauthorized access to it.

If the pump is idle for long periods of time, it is advisable to start the pump occasionally by adding water to the basin.



CAUTION! Pumps build up heat and pressure during operation-allow time for pumps to cool before handling or servicing.



WARNING! - **DO NOT** pump hazardous materials (flammable, caustic, etc.) unless the pump is specifically designed and designated to handle them.

Do not block or restrict discharge hose, as discharge hose may whip under pressure.



WARNING! - **DO NOT** wear loose clothing that may become entangled in the impeller or other moving parts.

WARNING! - Keep clear of suction and discharge openings. **DO NOT** insert fingers in pump with power connected.

Make sure lifting handles are securely fastened each time before lifting. Do not operate pump without safety devices in place. Always replace safety devices that have been removed during service or repair.

Do not exceed manufacturers recommendation for maximum performance, as this could cause the motor to overheat.

Secure the pump in its operating position so it can not tip over, fall or slide.

Cable should be protected at all times to avoid punctures, cut, bruises and abrasions - inspect frequently.

Never handle connected power cords with wet hands.



To reduce risk of electrical shock, all wiring and junction connections should be made per the NEC or CEC and applicable state or province and local codes. Requirements may vary depending on usage and location.



Submersible Pumps are not approved for use in swimming pools, recreational water installations, decorative fountains or any installation where human contact with the pumped fluid is common.

Do not remove cord and strain relief. Do not connect conduit to pump.



Products Returned Must Be Cleaned, Sanitized, Or Decontaminated As Necessary Prior To Shipment, To Insure That Employees Will Not Be Exposed To Health Hazards In Handling Said Material. All Applicable Laws And Regulations Shall Apply.

Bronze/brass and bronze/brass fitted pumps may contain lead levels higher than considered safe for potable water systems. Lead is known to cause cancer and birth defects or other reproductive harm. Various government agencies have determined that leaded copper alloys should not be used in potable water applications. For non-leaded copper alloy materials of construction, please contact factory.



IMPORTANT! - Crane Pumps & Systems, Inc. is not responsible for losses, injury, or death resulting from a failure to observe these safety precautions, misuse or abuse of pumps or equipment.

Other brand and product names are trademarks or registered trademarks of their respective holders.

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2003, 5/04, 4/05, 12/05, 1/06, 9/06, 11/06, 2/07, 4/07

Replacement Core Unit

200/2000 Series Basins

BARNES®



USER GUIDE

Congratulations on your purchase of a Barnes grinder pump system. With proper care and by following a few simple guidelines your grinder pump will give you many years of dependable service.

Use and Care

The grinder pump station is designed to handle routine, domestic sewage. Solid waste materials should be thrown in the trash. While your station is capable of accepting and pumping a wide range of materials, regulatory agencies advise that the following items should not be introduced into any sewer either directly or through a kitchen waste disposal:

- Glass
- Metal
- Diapers
- Socks, rags or cloth
- Plastic objects (e.g., toys, utensils, etc.)
- Sanitary napkins or tampons

In addition you must **NEVER** introduce into any sewer:

- Explosives
- Flammable Material
- Lubricating Oil and/or Grease
- Strong Chemicals
- Gasoline

General Information

Your home wastewater disposal service is part of a low pressure sewer system. The key element in this system is the Barnes grinder pump station. The basin collects all wastewater from the house. The solids in the sewage are then ground to a small size suitable for pumping in the slurry.

GRINDER PUMP SYSTEMS

The grinder pump generates sufficient pressure to pump this slurry from your home to the wastewater plant.

Power Failure

Your grinder pump cannot dispose of wastewater or provide an alarm signal without electrical power. If electrical power service is interrupted, keep water usage to a minimum.

Warranty

Your grinder pump is furnished with a warranty against defects in material or workmanship. A properly completed

Start-Up/Warranty Registration form must be on file at the Barnes factory in order to activate your warranty. In addition your pump must be installed in accordance with the installation instructions.

If you have a claim under the provisions of the warranty, contact your local Barnes Distributor.

When contacting your representative for service, please include your station serial number, pump model number, and pump serial number.

For future reference, record the following information:

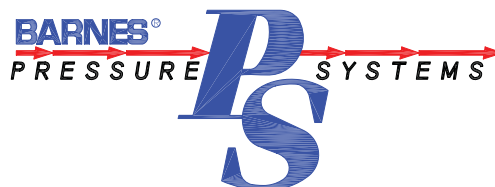
Station Serial No: _____

Pump Model No: _____

Pump Serial No: _____

Local Distributor: _____

Distributor Telephone: _____



PUMP SPECIFICATIONS:

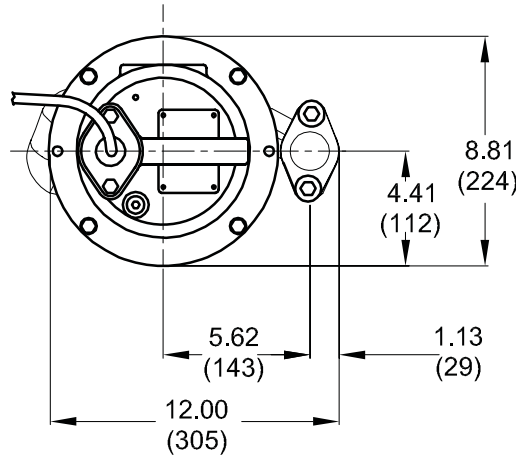
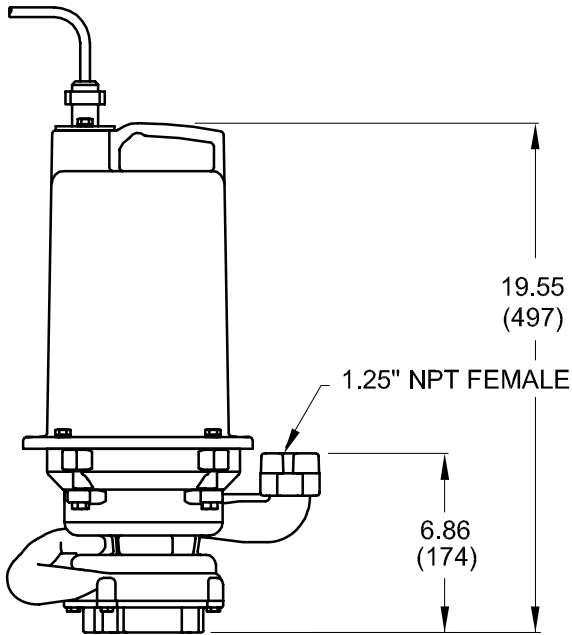
DISCHARGE 1 1/4" NPT, Vertical, Bolt-on Flange
LIQUID TEMPERATURE 104°F (40°C) Continuous
MOTOR HOUSING Cast Iron ASTM A-48, Class 30
VOLUTE Cast Iron ASTM A-48, Class 30
SEAL PLATE Cast Iron ASTM A-48, Class 30
IMPELLERS
Design 12 vane, vortex, with pump out vanes on back side. Dynamically balanced, ISO G6.3
Material 85-5-5 Bronze
SHREDDING RING Hardened 440C Stainless Steel Rockwell® C-55
CUTTER Hardened 440C Stainless Steel Rockwell® C-55
SHAFT 416 Stainless Steel
SQUARE RING Buna-N
HARDWARE 300 Series Stainless Steel
PAINT Air dry enamel, top coat
SEAL *Design* Single Mechanical, oil filled reservoir
Material Rotating Faces - Silicon-Carbide
 Stationary Faces - Silicon-Carbide
 Elastomer - Buna-N
 Hardware - 300 series stainless steel
CORD ENTRY 30 Ft. (9.1m); 15 Ft. (4.5m) Cord on, Compact series (CC, CE, CO, CT)
 Custom Molded Quick Connected for sealing and strain relief
CORD CSA/UL Approved 12/3 and 12/5 Type SOW

SPEED 3450 RPM, 60Hz
UPPER BEARING:
Design Single Row, Angular Contact Ball
Lubrication Oil
Load Radial & Thrust
LOWER BEARING
Design Single Row, Angular Contact Ball
Lubrication Oil
Load Radia & Thrust
MOTOR *Design* NEMA L, Oil Filled, Squirrel Cage Induction
Insulation Class F
SINGLE PHASE Capacitor start/capacitor run
LEVEL CONTROLS: AUE, CE, CO, CC & CT
Series **SOLD SEPARATELY**, Model ESPS-150™ or ESPS-150E™, Environmentally sealed pressure switch with CPVC housing, Buna diaphragm, Custom Molded Quick Connect for Sealing and Strain Relief
OPTIONAL EQUIPMENT Additional Cord, Moveable Fitting

ESPS Level Control Sold Separately

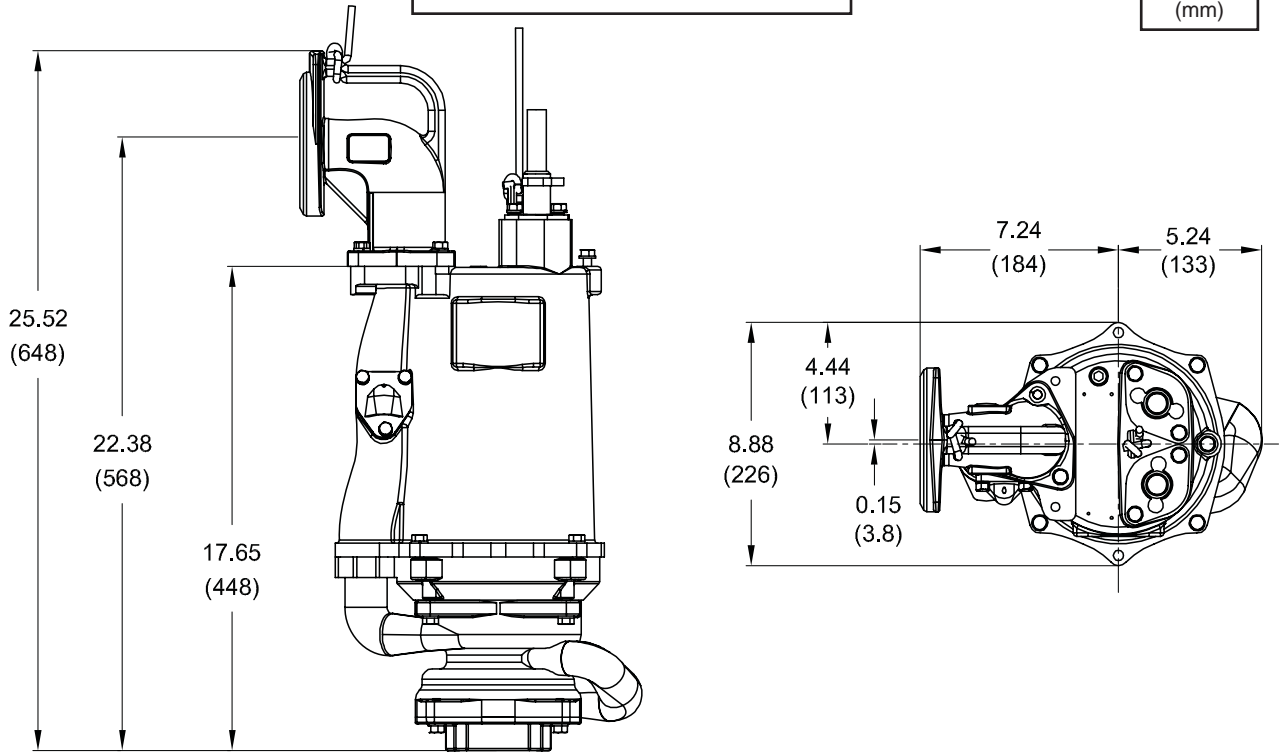
OGP2022L

inches
(mm)

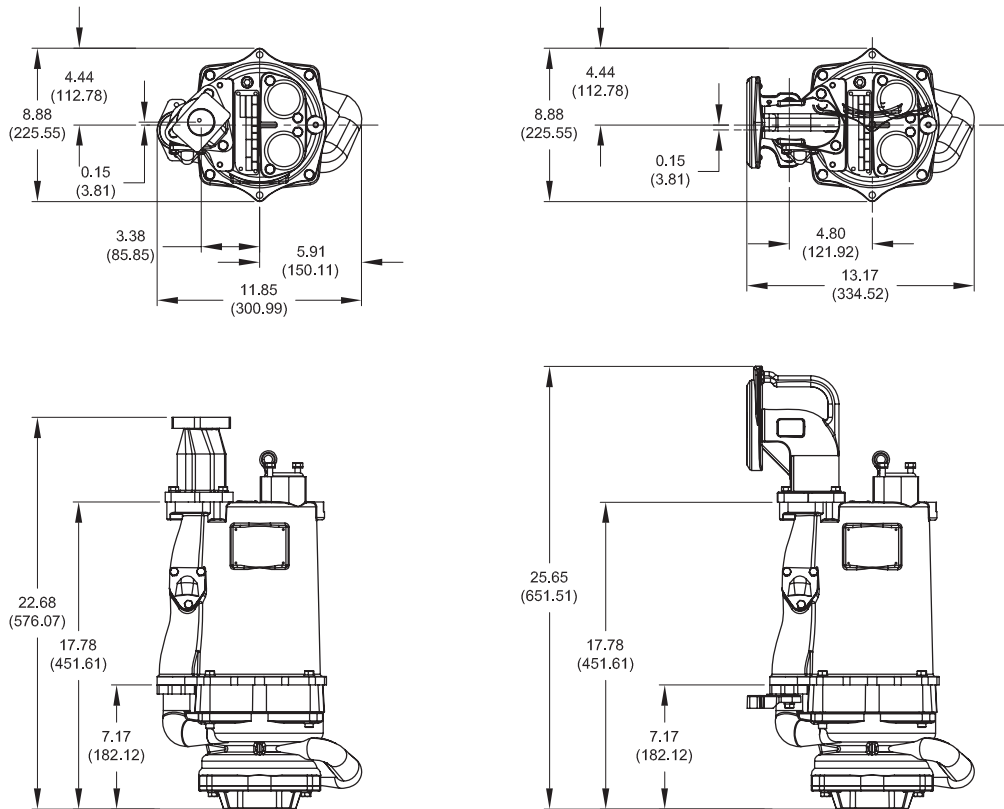


OGP2022CC - For "C" Channel

inches
(mm)

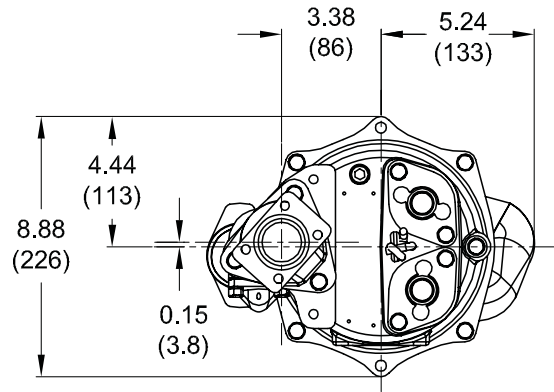
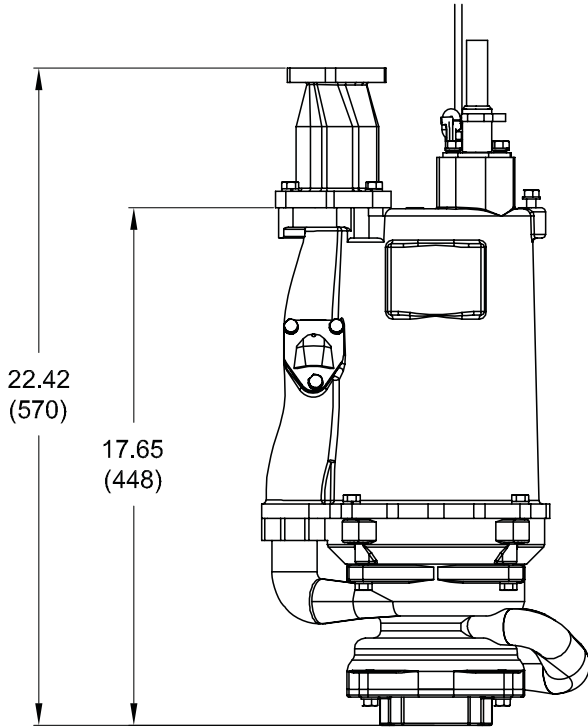


OGP2022CE - For EcoTRAN™

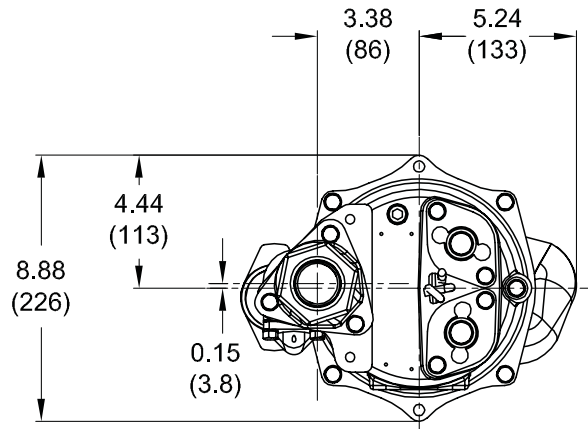
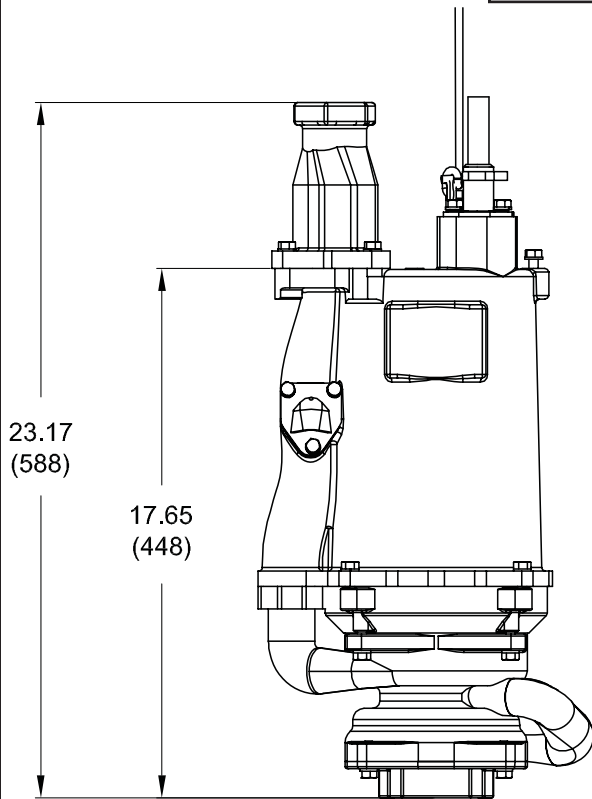


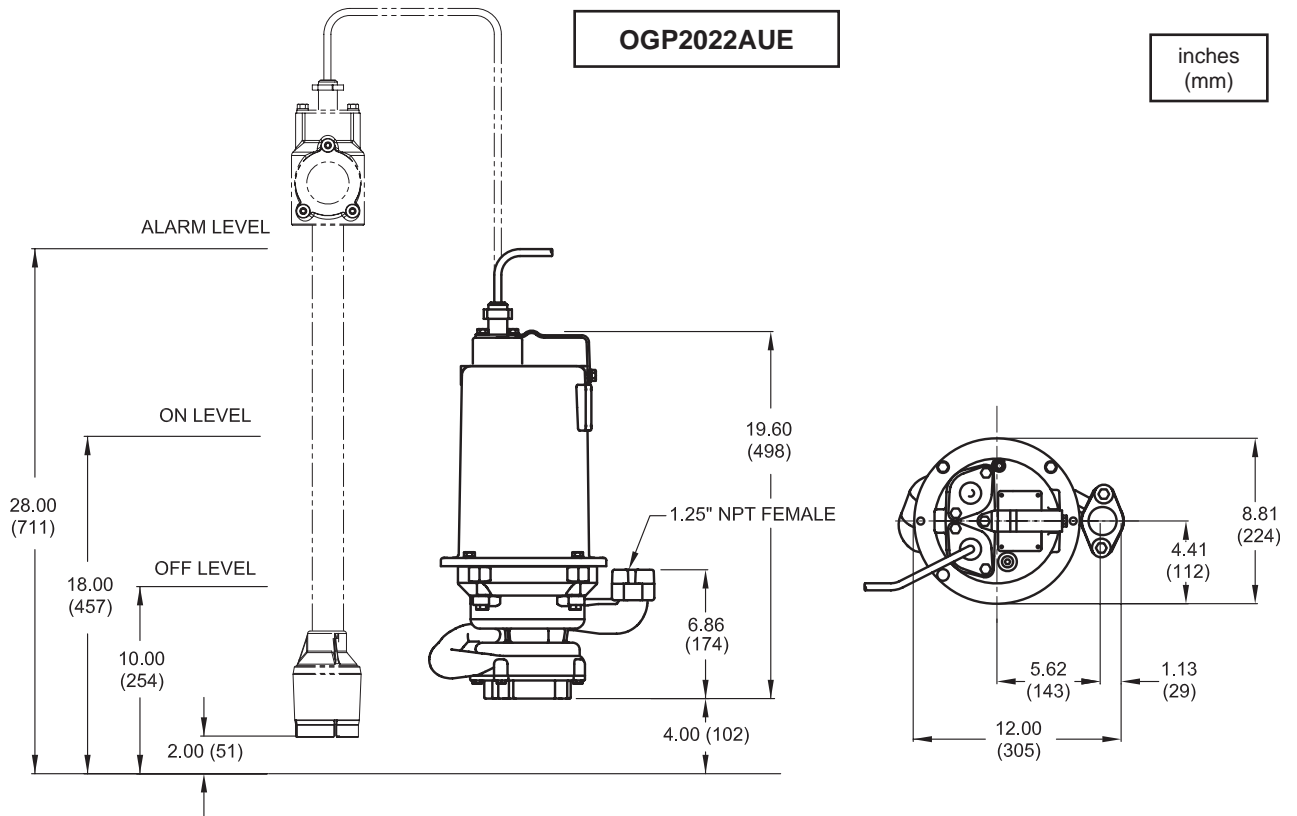
OGP2022CO - For Replacement Core Unit

inches
(mm)



OGP2022CT - Threaded



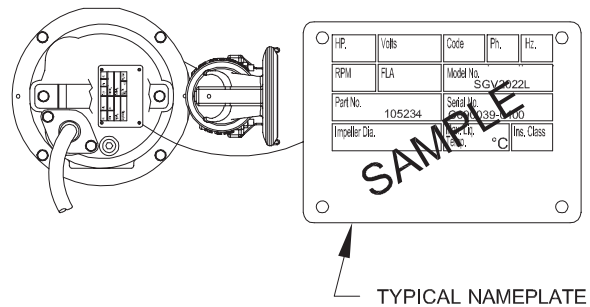
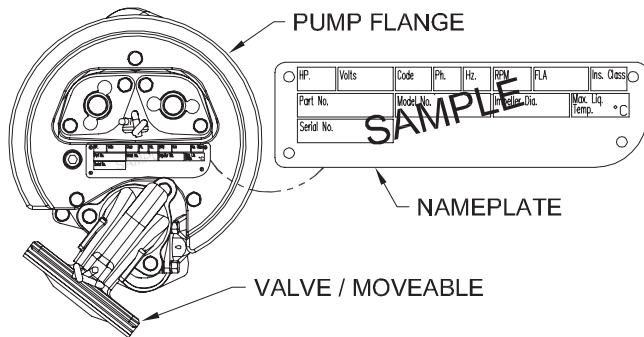


MODEL NO	HP	VOLT	PH	NEMA START CODE	FULL LOAD AMPS	LOCKED ROTOR AMPS	CORD SIZE	CODE TYPE	CORD O.D. ± .02 (.5) in (mm)	CORD LENGTH Ft. (m)	WINDING RESISTANCE MAIN -- START
OGP2022L	2	240	1	H	16.5	53.8	12/3	SOW	.61 (15.5)	15 (4.6)	1.06 -- 3.60
OGP2022AUE	2	240	1	H	16.5	53.8	12/5	SOW	.71 (15.5)	15 (4.6)	1.06 -- 3.60
OGP2022CC	2	240	1	H	16.5	53.8	12/5	SOW	.71 (15.5)	15 (4.6)	1.06 -- 3.60
OGP2022CE	2	240	1	H	16.5	53.8	12/5	SOW	.71 (15.5)	15 (4.6)	1.06 -- 3.60
OGP2022CO	2	240	1	H	16.5	53.8	12/5	SOW	.71 (15.5)	15 (4.6)	1.06 -- 3.60
OGP2022CT	2	240	1	H	16.5	53.8	12/5	SOW	.71 (15.5)	15 (4.6)	1.06 -- 3.60

Winding Resistance ± 5%, measured from terminal block.
 Pump rated for operation at ± 10% voltage at motor.

Recommended Breaker Sizes				
Pump Model	HP	Phase	Volts	Breaker Size
OGP2022L	2	1	240	25 AMP
OGP2022AUE	2	1	240	25 AMP
OGP2022CC	2	1	240	25 AMP
OGP2022CE	2	1	240	25 AMP
OGP2022CO	2	1	240	25 AMP
OGP2022CT	2	1	240	25 AMP

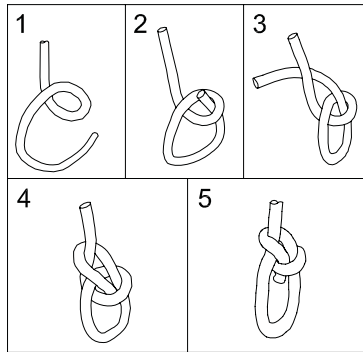
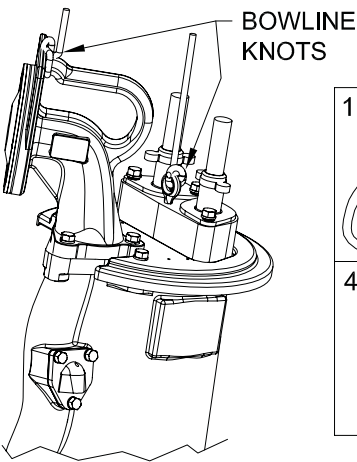
The nameplate is located on top of the pump. This contains the pumps part number, horsepower voltage, phase, and serial number, as well as other information. The start-up form located in the back of this manual contains a place to record this data. The information should be recorded now so the pump does not have to be pulled again later. The start-up form can be left in the control panel until station start-up is completed later.



OGP2022CC, CE, CO, CT

OGP2022L

NOTE: For any reason the Flange Support on the OGP2022CE units is removed or replaced, be shure not to loose Name plate, or re-attached to new support.



Tie the bowline knot where shown per the directions provided (Steps 1 through 5).

On the CC and CE series, tie one bowline knot on the handle of the moveable fitting and one bowline knot in the eyebolt on the pump (See Fig 1).

On the CO and CT (Not Shown) series tie bowline knot on the eyebolt.

On the L series tie bowline knot on the lifting handle. (See Fig 2).

FIGURE 1

ATTACH LIFTING DEVICE
CAUTION: NEVER LOWER OR RAISE PUMP BY CORD!

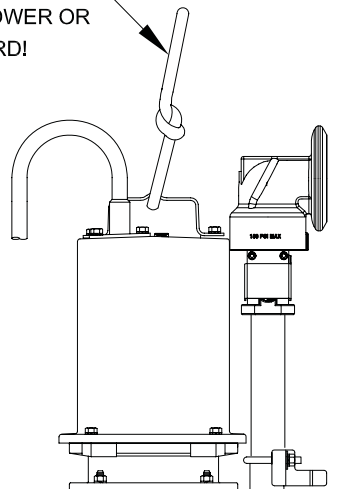


FIGURE 2

RECEIVING/UNPACKING:

Upon receiving the pump, it should be inspected for damage or shortages. If damage has occurred, file a claim immediately with the company that delivered the pump. Unpack pump and record pump serial and model number before installing. If the manual is removed from the packaging, do not lose or misplace.

STORAGE:

Short Term- For best results, pumps can be retained in storage, as factory assembled, in a dry atmosphere with constant temperatures for up to six (6) months.

Long Term- Any length of time exceeding six (6) months, but not more than twenty-four (24) months. The units should be stored in a temperature controlled area, a roofed over walled enclosure that provides protection from the elements (rain, snow, wind-blown dust, etc.), and whose temperature can be maintained between +40 deg. F and +120 deg. F. If extended high humidity is expected to be a problem, all exposed parts should be inspected before storage and all surfaces that have the paint scratched, damaged, or worn should be recoated with a air dry enamel paint. All surfaces should then be sprayed with a rust-inhibiting oil.

Pump should be stored in its original shipping container. On initial start up, rotate impeller by hand to assure seal and impeller rotate freely. If it is required that the pump be installed and tested before the long term storage begins, such installation will be allowed provided:

- 1.) The pump is not installed under water for more than one (1) month.
- 2.) Immediately upon satisfactory completion of the test, the pump is removed, thoroughly dried, repacked in the original shipping container, and placed in a temperature controlled storage area.
- 3.) Before placing pump into service, pump should be brought to operational temperature range. Excessive or direct heating or cooling should **NOT** be used.

OPERATION TEMPERATURE RANGE: +35°F (2°C) to 104°F (40°C).

SERVICE CENTERS:

For the location of the nearest Barnes Service Center, check your Barnes representative or Crane Pumps & Systems, Inc., Service Department in Piqua, Ohio, telephone (937) 778-8947 or in Brampton, Ontario, Canada (905) 457-6223.

INSTALLATION:

Location - The pump is designed to fit into your basin either by sliding down the rail assembly, suspended from the cover or by being mounted on a pump base.

THIS PUMP MUST BE INSTALLED WITH A MINIMUM OF 3 INCHES AND A MAXIMUM OF 4.5 INCHES OF CLEARANCE UNDER THE PUMP FOR THE ENTRANCE OF SEWAGE SOLIDS.

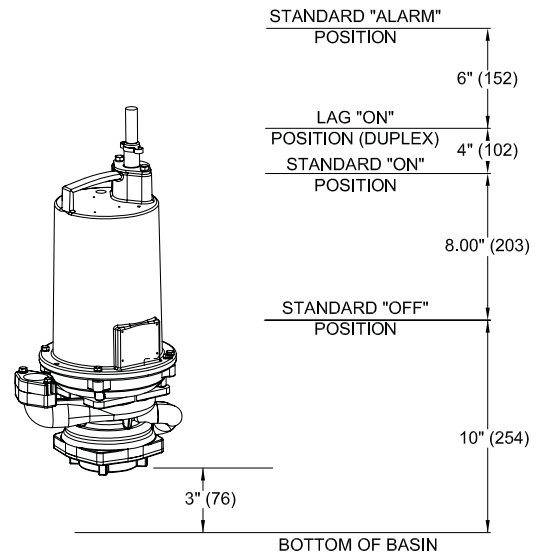


FIGURE 3 - L Series (For Automatic see Level Control manual)

Discharge - Assemble discharge piping or hose assembly (whichever is required by your application), to the pump. Discharge piping should be as short as possible. Both a check valve and a shut-off valve are required for each pump being used. The check valve is used to prevent backflow into the sump. Excessive backflow can cause flooding and/or damage to the pump. The shut-off valve is used to stop system flow during pump or check valve servicing.

Package Systems- Refer to manual supplied with basin package system.

ELECTRICAL CONNECTIONS:

Pump Cables - The cord assembly mounted to the pump must **NOT** be modified in any way except for shortening to a specific application. Any splice between the pump and the control panel must be made in accordance with the National Electric Code or the Canadian Electric Code and all applicable state, province and local electric codes. It is recommended that a junction box, be mounted outside the sump or be of at least Nema 4 (EEMAC-4) construction if located within the wet well. **DO NOT USE THE POWER OR CONTROL CABLES TO LIFT PUMP!**

Overload Protection - The type of in-winding overload protector used is referred to as an inherent overheating protector and operates on the combined effect of temperature and current. This means that the overload protector will trip out and shut the pump off if the windings become too hot, or the load current becomes too high. It will then automatically reset and start the pump after the motor cools to a safe temperature. In the event of an overload, the source of this condition should be determined and rectified immediately. **DO NOT LET THE PUMP CYCLE OR RUN IF AN OVERLOAD CONDITION OCCURS !**

Wire Size - If additional cable is required consult a qualified electrician for proper wire size.

CABLE CONNECTIONS:

Power/Control Cable- Insert female end of cable plug into housing bore aligning alignment mark with hole in terminal block see Figures 4 & 5. Tighten bolts on compression flange until flush with motor housing.

Pump Power - Large Pin
Level Control - Small Pin

Level control cord has molded fitting at both ends of the cord. Install one end to the Pump and the other end to the Level Control.

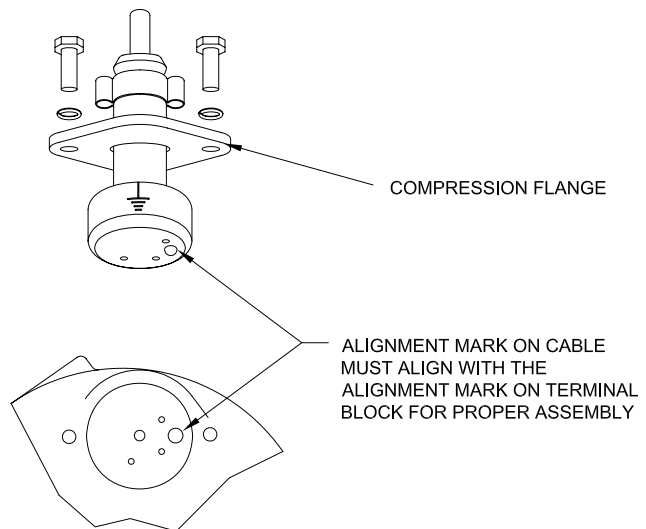
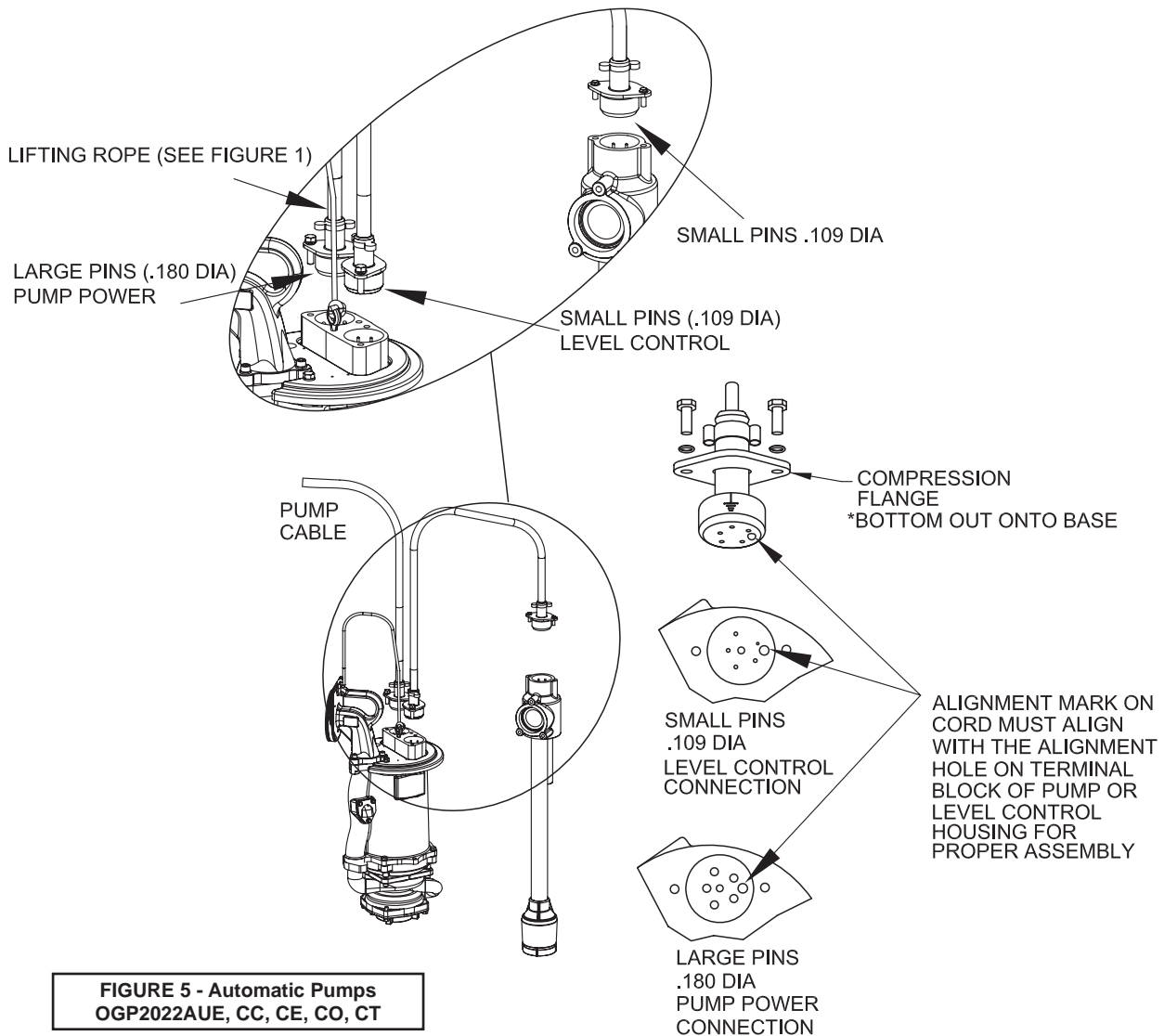


FIGURE 4 -OGP2022L



**FIGURE 5 - Automatic Pumps
OGP2022AUE, CC, CE, CO, CT**

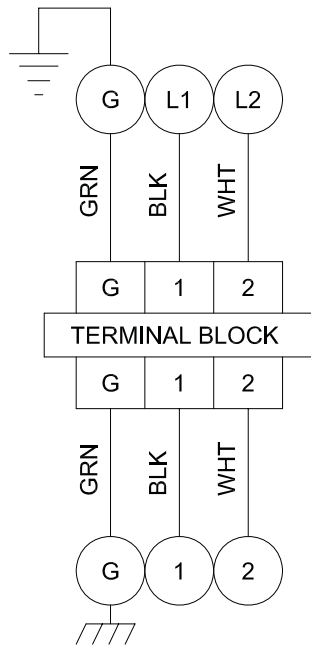


FIGURE 6

Single phase 240 Volt AC, 60Hz
"L" Series, 12/3 SOW

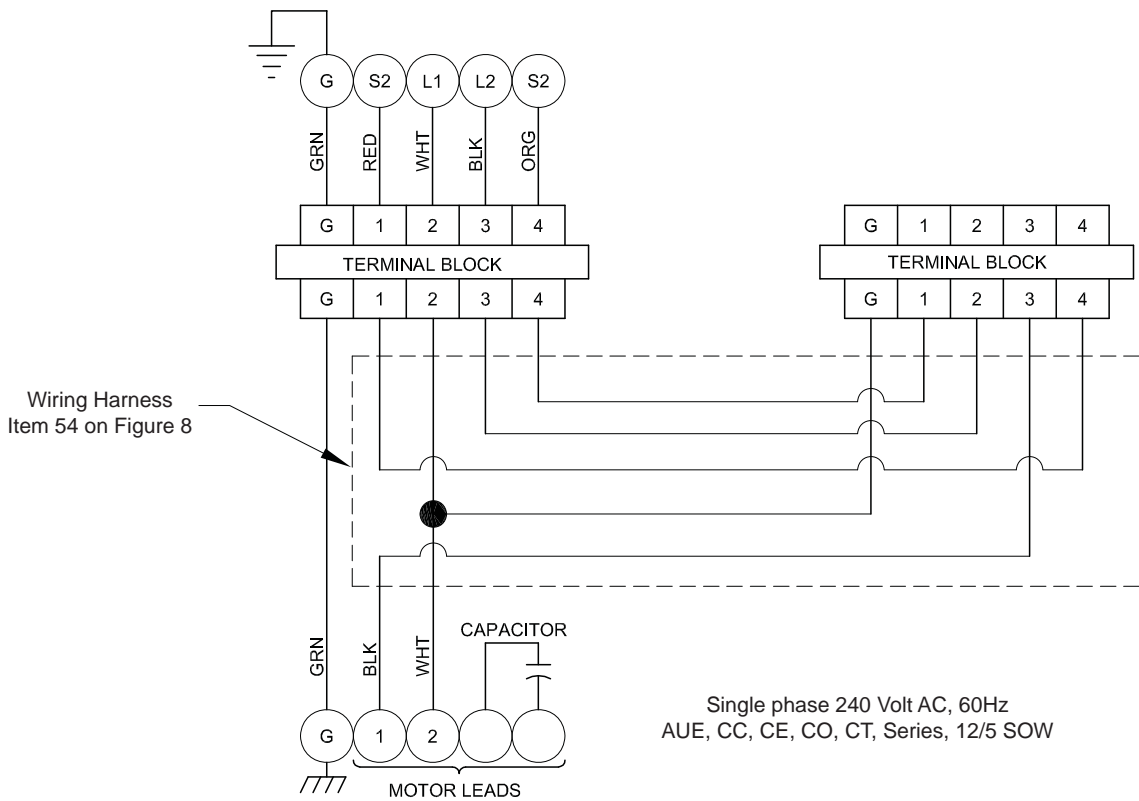


FIGURE 7

Single phase 240 Volt AC, 60Hz
AUE, CC, CE, CO, CT, Series, 12/5 SOW

TROUBLE SHOOTING

CAUTION ! Always disconnect the pump from the electrical power source before handling.
 If the system fails to operate properly, carefully read instructions and perform maintenance recommendations.
 If operating problems persist, the following chart may be of assistance in identifying and correcting them:
 MATCH "CAUSE" NUMBER WITH CORRELATING "CORRECTION" NUMBER.

NOTE: Not all problems and corrections will apply to each pump model.

PROBLEM	CAUSE	CORRECTION
Pump will not run	<ol style="list-style-type: none"> 1. Poor electrical connection, blown fuse, tripped breaker or other interruption of power, improper power supply. 2. Motor or switch inoperative (to isolate cause, go to manual operation of pump). <ol style="list-style-type: none"> 2a. Float movement restricted. 2b. Switch will not activate pump or is defective. 2c. Insufficient liquid level. 2d. Switch is unable to activate 	<ol style="list-style-type: none"> 1. Check all electrical connections for security. Have electrician measure current in motor leads, if current is within $\pm 20\%$ of locked rotor Amps, impeller is probably locked. If current is 0, overload may be tripped. Remove power, allow pump to cool, then recheck current. 2a. Reposition pump or clean basin as required to provide adequate clearance for float.
Pump will not turn off	<ol style="list-style-type: none"> 2a. Float movement restricted. 2b. Switch will not activate pump or is defective. 4. Excessive inflow or pump not properly sized for application. 9. Pump may be airlocked. 14. H-O-A switch on panel is in "HAND" position 	<ol style="list-style-type: none"> 2b. Disconnect level control. Set ohmmeter for a low range, such as 100 ohms full scale and connect to level control leads. Actuate level control manually and check to see that ohmmeter shows zero ohms for closed switch and full scale for open switch. (Float Switch). 3a. Make sure liquid level is at least equal to suggested turn-on point. 3b. Rotate ESPS level control in horizontal position.
Pump hums but does not run	<ol style="list-style-type: none"> 1. Incorrect voltage 8. Cutter jammed or loose on shaft, worn or damaged, inlet plugged. 	<ol style="list-style-type: none"> 4. Recheck all sizing calculations to determine proper pump size.
Pump delivers insufficient capacity	<ol style="list-style-type: none"> 1. Incorrect voltage. 4. Excessive inflow or pump not properly sized for application. 5. Discharge restricted. 6. Check valve stuck closed or installed backwards. 7. Shut-off valve closed. 8. Cutter jammed or loose on shaft, worn or damaged, inlet plugged. 9. Pump may be airlocked. 10. Pump stator damaged/torn. 	<ol style="list-style-type: none"> 5. Check discharge line for restrictions, including ice if line passes through or into cold areas. 6. Remove and examine check valve for proper installation and freedom of operation. 7. Open valve. 8. Check cutter for freedom of operation, security and condition. Clean cutter and inlet of any obstruction. 9. Loosen union slightly to allow trapped air to escape. Verify that turn-off level of switch is set so that the suction is always flooded. Clean vent hole.
Pump cycles too frequently or runs periodically when fixtures are not in use	<ol style="list-style-type: none"> 6. Check valve stuck closed or installed backwards. 11. Fixtures are leaking. 15. Ground water entering basin. 	<ol style="list-style-type: none"> 10. Remove & examine for damage. Replace pump stator if required. 11. Repair fixtures as required to eliminate leakage.
Pump shuts off and turns on independent of switch, (trips thermal overload protector). CAUTION! Pump may start unexpectedly. Disconnect power supply.	<ol style="list-style-type: none"> 1. Incorrect voltage. 4. Excessive inflow or pump not properly sized for application. 8. Cutter jammed, loose on shaft, worn or damaged, inlet plugged. 12. Excessive water temperature. 	<ol style="list-style-type: none"> 12. Check pump temperature limits & fluid temperature. 13. Replace portion of discharge pipe with flexible connector. 14. Turn to automatic position.
Pump operates noisily or vibrates excessively	<ol style="list-style-type: none"> 4. Operating at too high a pressure. 5. Discharge restricted. 8. Cutter broken. 13. Piping attachments to building structure too rigid or too loose. 	<ol style="list-style-type: none"> 15. Check for leaks around basin inlet and outlets.

Compact Series - CC, CE, CO, CT

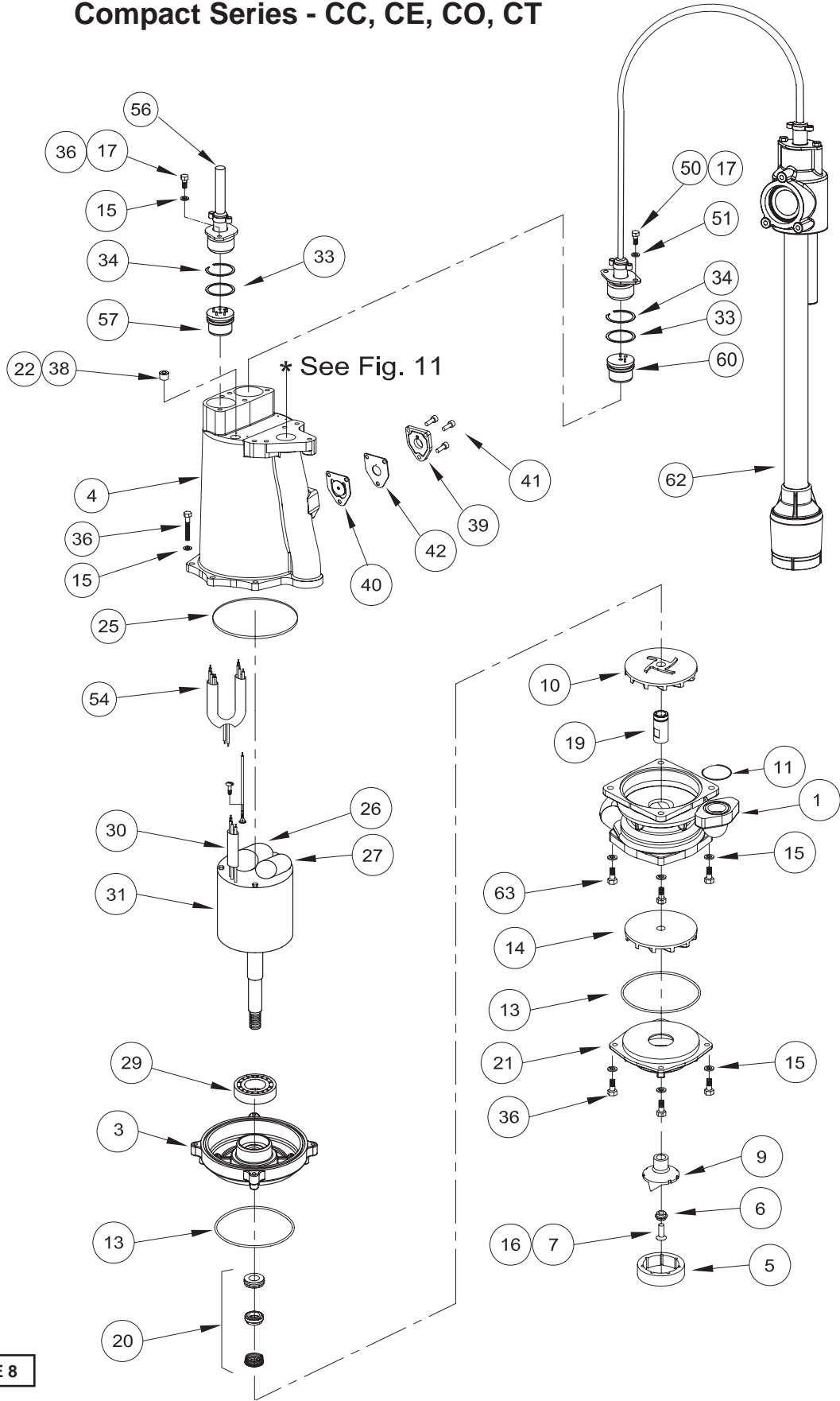


FIGURE 8

Standard Series - L & AUE

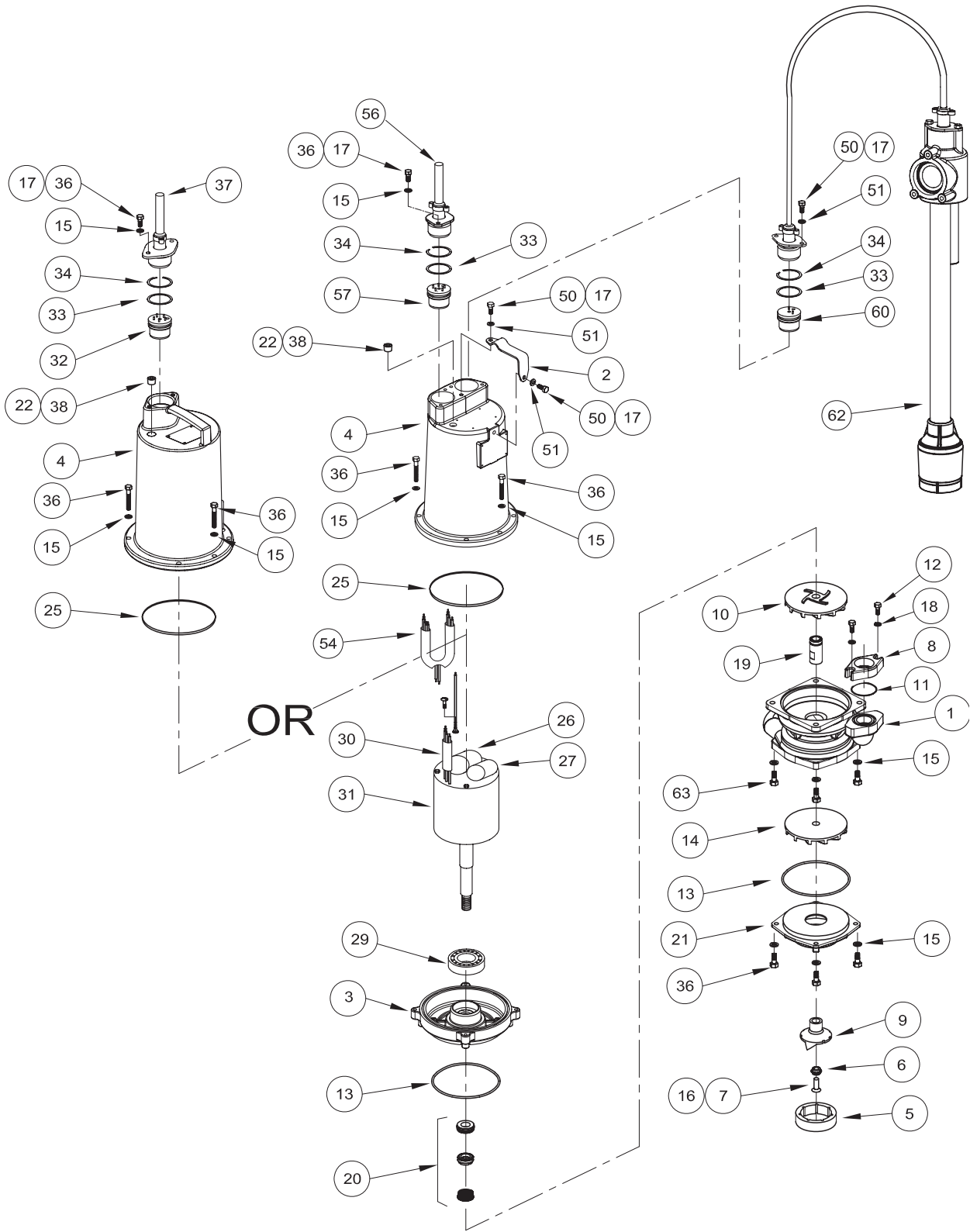


FIGURE 9

PARTS KITS

Seal Repair Kit P/N: 116664 Item #'s: 6, 7, 13, 15, 20, 25, 33, 36, 38

Overhaul Kit P/N: 116665 116664 Item #'s: 9, 26, 27, 28, 29, 34

Cutter Kit P/N: 116666 Item #'s: 5, 6, 7, 9, 13, 15, 36

PARTS LIST

ITEM	QTY	PART NO.	DESCRIPTION
1	1	115321 115321A	Volute (L & AU) Volute (CC, CE, CO, CT)
2	1	110331	Handle (AUE)
3	1	115322	Seal Plate
4	1	108342 110328 118256	Motor Housing (L) Motor Housing (AUE) Motor Housing (CC, CE, CO, CT)
5	1	082085B	Shredding Ring
6	1	067556	Washer
7	1	070704	Skhd Screw, 1/4-20 x .75" SS
8	1	108369 †	Discharge Flange 1-1/4" NPT
9	1	082088	Radial Cutter
10	1	115324	Impeller, Second Stage
11	1	625-01558	O-Ring (-223)
12	2	1-131-1 †	Screw, 5/16-18 x 1.25" SS
13	2	067567	Square Ring
14	1	115323	Impeller, First Stage
15	14	026322	Lockwasher, 5/16" SS
16	A/R	-----	LOCTITE™ RC609
17	A/R	-----	LOCTITE 242
18	2	062941 †	5/16" Flatwasher
19	1	115325	Spacer Sleeve
20	1	110395SD	Seal, Silicon-Carbide (STD)
21	1	115326	Suction Cover
22	A/R	-----	Permatex Sealent 2C
24	90 oz	029034	Cooling Oil - Mtr. Housing
25	1	095368	Square Ring
26	1	036391	Capacitor, Run
27	1	099198	Capacitor, Start
28	1	116658	Ball Bearing, Upper (Not Shown)
29	1	116659	Ball Bearing, Lower
30	1 or 2	625-02117	Sleeve
31	1	115327A	Motor, 2HP, 240 Volt, 1 Phase (Includes items 26 thru 29)
32	1	103760	Terminal Block, Power, Manual
33	1 or 2	2-31051-224	O-Ring
34	1 or 2	105197	Retaining Ring
36	14	1-156-1	Screw, 5/16-18 x 1.00" SS
37	1	109498XC 109498	12/3 Cord Set, 30Ft (STD) 12/3 Cord Set, 15Ft (Compact)
38	1	014270	Pipe Plug, C'sunk, 3/8" NPT
39	1	119104B	Anti-Siphon Cover

ITEM	QTY	PART NO.	DESCRIPTION
40	1	112422	Gasket
41	3	03121-B	HXHD Screw 1/4-20 x .75" SS
42	1	105377B	Anti-Siphon Cover Plate
* Models with ESPS Level Control			
50	4	1-156-1	Screw, 5/16-18 x .1" SS
51	4	026322	Lockwasher, 5/16" SS
54	2	113287	Wiring Harness Assy
56	1	113274XC 113274 EcoTRAN	Cord Set (AUE), 30 Ft Cord Set (CC, CT, CE), 15 Ft Cord Set (CE-See man.119061)
57	1	113271	Terminal Block, Power
60	1	113272	Terminal Block, Level Control (AU - series)
62	1	121676-M 119068	ESPS-150 Level Control CE Only
63	4	2-23030-50	SkHd Screw 5/16-18 x 1.25"

Contact your local Distributor or the Factory for other cord lengths and other optional equipment.

(*) Automatic - ESPS Level Control

(†) L Series ONLY. NOT USED ON CC, CE, CO, CT

**MOVEABLE ASSEMBLY P/N: 116596* (OGP-L) & 116597* (OGP-AU) PARTS LIST
For Grinder, "C" Channel Basin Package**

ITEM	QTY.	PART No.	DESCRIPTION
1	1	112354	Check Valve/Upper Moveable
2	1	116605 116606	Upper Pump Bracket Assy - OGP Upper Pump Bracket Assy - OGP-AU
3	1	102174	Pipe Nipple
4	1	107360	Lower Guide Bracket Assy

(*) Pump **NOT** included under this part number. The Moveable Assembly will be factory assembled to pump when a Basin Package System is ordered.

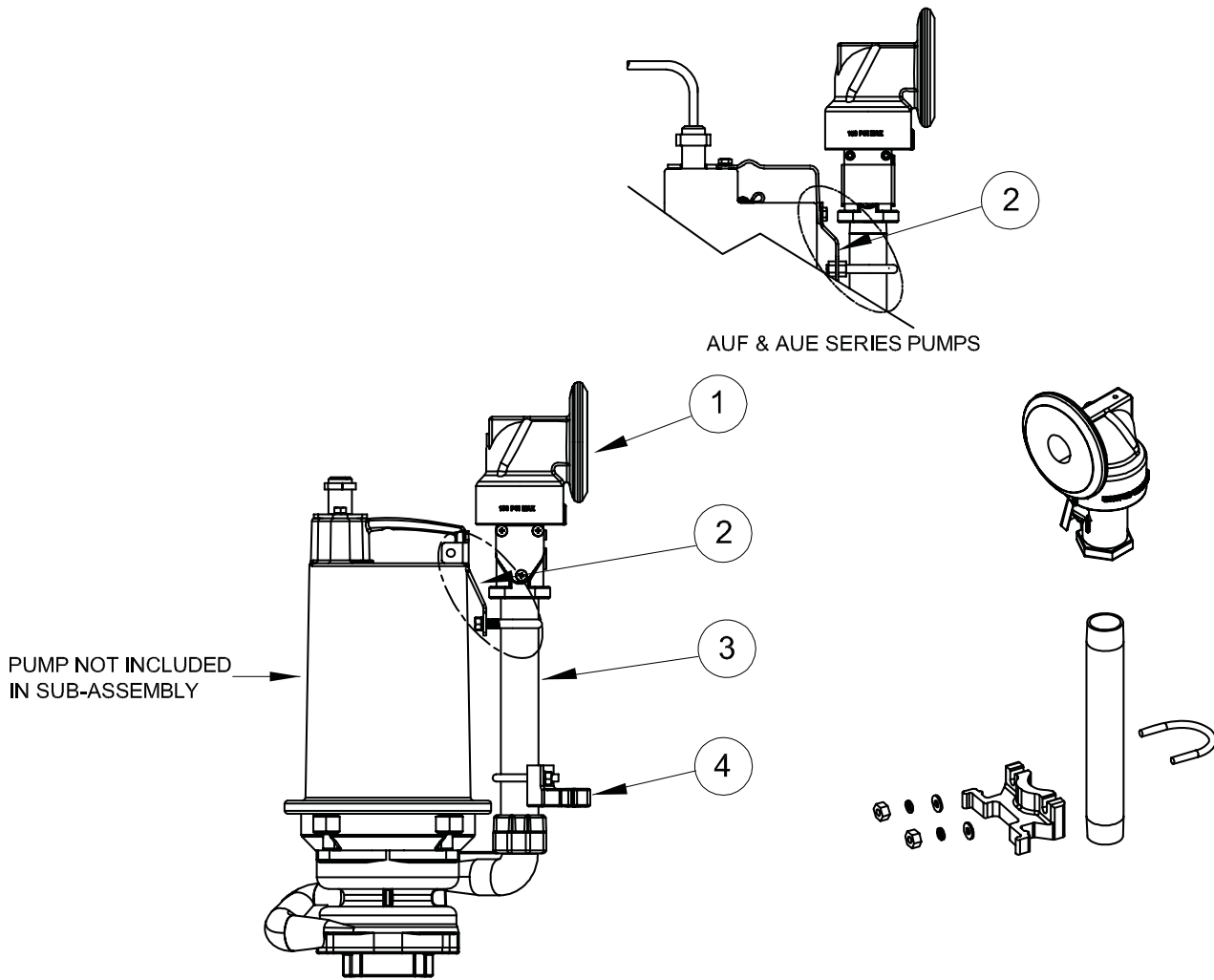


FIGURE 10

DISCHARGE ASSEMBLIES for CC, CE, CO & CT Grinder Pumps

ITEM	QTY.	PART No.	DESCRIPTION
1	1	121225	O-ring, 4mm
2	1	118251	Valve Seat Flapper, Brz
3	1	118252	Gasket
4	2	120825	Pin .125 x .75 SS
5	3	1-156-1	HXHD Screw 5/16-18 x 1.00" SS
6	3 or 6	026322	Lock Washer 5/16 SS
7A	1	TBD	Valve Body (CC)
7B	1	118250	Valve Body (CE)
7C	1	118794	Valve Body (CO)
7D	1	TBD	Valve Body (CT)
8	1	118253	Pump Support Plate
9	1	119854	Diaphragm
10	1	118248	Diaphragm Retaining Plate
11	8	118267	FHHS Screw #10-32 x .75" SS
12	3	2-23030-50	SkHd Screw 5/16-18 x 1.25"

The Discharge Assembly will be factory assembled to pump.

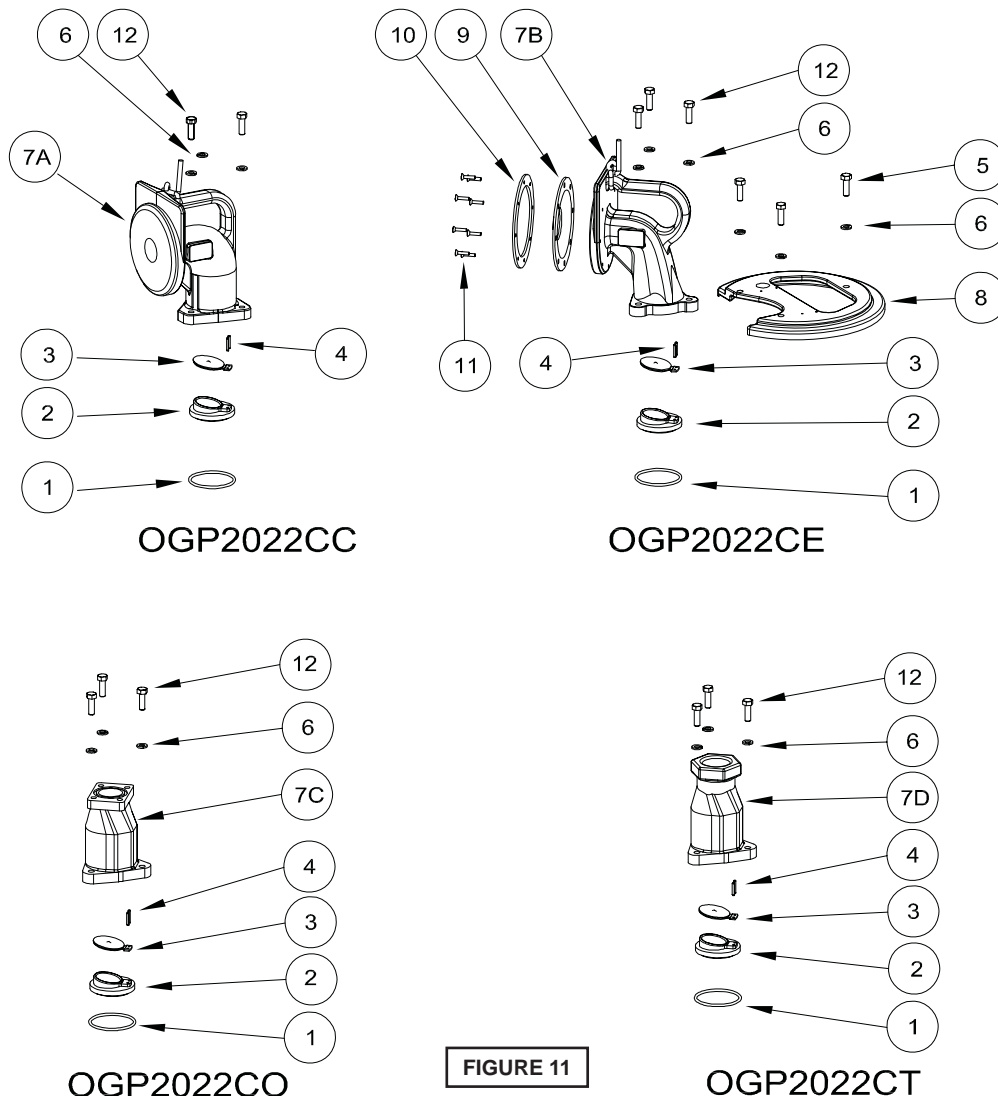


FIGURE 11

BARNES®



burks®

WEINMAN®

DEMING®

PROSSER®

Limited 24 Month Warranty

Crane Pumps & Systems warrants that products of our manufacture will be free of defects in material and workmanship under normal use and service for twenty-four (24) months after manufacture date, when installed and maintained in accordance with our instructions. This warranty gives you specific legal rights, and there may also be other rights which vary from state to state. In the event the product is covered by the Federal Consumer Product Warranties Law (1) the duration of any implied warranties associated with the product by virtue of said law is limited to the same duration as stated herein, (2) this warranty is a LIMITED WARRANTY, and (3) no claims of any nature whatsoever shall be made against us, until the ultimate consumer, his successor, or assigns, notifies us in writing of the defect, and delivers the product and/or defective part(s) freight prepaid to our factory or nearest authorized service station. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply. **THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY AND ALL WARRANTIES WITH RESPECT TO ANY PRODUCT SHALL BE TO REPLACE OR REPAIR AT OUR ELECTION, F.O.B. POINT OF MANUFACTURE OR AUTHORIZED REPAIR STATION, SUCH PRODUCTS AND/OR PARTS AS PROVEN DEFECTIVE. THERE SHALL BE NO FURTHER LIABILITY, WHETHER BASED ON WARRANTY, NEGLIGENCE OR OTHERWISE.** Unless expressly stated otherwise, guarantees in the nature of performance specifications furnished in addition to the foregoing material and workmanship warranties on a product manufactured by us, if any, are subject to laboratory tests corrected for field performance. Any additional guarantees, in the nature of performance specifications must be in writing and such writing must be signed by our authorized representative. Due to inaccuracies in field testing if a conflict arises between the results of field testing conducted by or for user, and laboratory tests corrected for field performance, the latter shall control. **RECOMMENDATIONS FOR SPECIAL APPLICATIONS OR THOSE RESULTING FROM SYSTEMS ANALYSES AND EVALUATIONS WE CONDUCT WILL BE BASED ON OUR BEST AVAILABLE EXPERIENCE AND PUBLISHED INDUSTRY INFORMATION. SUCH RECOMMENDATIONS DO NOT CONSTITUTE A WARRANTY OF SATISFACTORY PERFORMANCE AND NO SUCH WARRANTY IS GIVEN.**

This warranty shall not apply when damage is caused by (a) improper installation, (b) improper voltage (c) lightning (d) excessive sand or other abrasive material (e) scale or corrosion build-up due to excessive chemical content. Any modification of the original equipment will also void the warranty. We will not be responsible for loss, damage or labor cost due to interruption of service caused by defective parts. Neither will we accept charges incurred by others without our prior written approval.

This warranty is void if our inspection reveals the product was used in a manner inconsistent with normal industry practice and/or our specific recommendations. The purchaser is responsible for communication of all necessary information regarding the application and use of the product. **UNDER NO CIRCUMSTANCES WILL WE BE RESPONSIBLE FOR ANY OTHER DIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO TRAVEL EXPENSES, RENTED EQUIPMENT, OUTSIDE CONTRACTOR FEES, UNAUTHORIZED REPAIR SHOP EXPENSES, LOST PROFITS, LOST INCOME, LABOR CHARGES, DELAYS IN PRODUCTION, IDLE PRODUCTION, WHICH DAMAGES ARE CAUSED BY ANY DEFECTS IN MATERIAL AND/OR WORKMANSHIP AND/OR DAMAGE OR DELAYS IN SHIPMENT. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

No rights extended under this warranty shall be assigned to any other person, whether by operation of law or otherwise, without our prior written approval.



A Crane Co. Company

PUMPS & SYSTEMS

420 Third Street
Piqua, Ohio 45356
Phone: (937) 778-8947
Fax: (937) 773-7157
www.cranepumps.com

83 West Drive, Brampton
Ontario, Canada L6T 2J6
Phone: (905) 457-6223
Fax: (905) 457-2650

**IMPORTANT!
WARRANTY REGISTRATION**

Your product is covered by the enclosed Warranty.
To complete the Warranty Registration Form go to:

<http://www.cranepumps.com/ProductRegistration/>

If you have a claim under the provision of the warranty, contact your local
Crane Pumps & Systems, Inc. Distributor.

RETURNED GOODS

**RETURN OF MERCHANDISE REQUIRES A "RETURNED GOODS AUTHORIZATION".
CONTACT YOUR LOCAL CRANE PUMPS & SYSTEMS, INC. DISTRIBUTOR.**



**Products Returned Must Be Cleaned, Sanitized,
Or Decontaminated As Necessary Prior To Shipment,
To Insure That Employees Will Not Be Exposed To Health
Hazards In Handling Said Material. All Applicable Laws
And Regulations Shall Apply.**

START-UP / WARRANTY REGISTRATION FORM

This form is designed to provide assurance that customer service and a quality product are the number one priority with Crane Pumps & Systems, Inc. Please fill out the following questions as completely and accurately as possible.

When complete, mail this form to:

Crane Pumps & Systems, Inc
Warranty Service Group
420 Third Street
Piqua, Ohio 45356

REPORTS THAT ARE NOT RETURNED CAN DELAY OR VOID WARRANTY.

Pump Owner's Name: _____

Address: _____

Location of Installation _____

Phone _____

Purchased From (Crane Pumps & Systems Representative/Distributor) _____

Pump Model _____ Serial No. _____

Part Number _____

Voltage _____ Phase _____ Hertz _____ Horespower _____

Condition of Cable Jacket Good _____ Fair _____ Poor _____

Resistance of Cable and Pump Motor (measured at pump control) **NOTE: Can't check on Automatic units**

White-Black _____ Ohms

Resistance of Ground Circuit between Control Panel and outside of pump _____ Ohms

MEG Ohms check of insulation: White to Ground _____ Black to Ground _____

Was Equipment Stored? _____ Length of Storage _____

Liquid Being Pumped _____

Debris in bottom of station? _____ Was debris removed in your presence? _____

For ESPS level control, consult manual for diagnostic tips.

If Floats used for level control:

Tip bottom two floats (All pumps should remain off).

Tip third float, (and Off float) one pump comes on.

Tip fourth float (and Off float), high level alarm on (on simplex) (both pumps On).

Is the control panel used a Barnes' control panel? Yes _____ No _____

Barnes Pumps control panel part number _____

ELECTRICAL READINGS:

Single Phase:

Voltage supply at panel line connection, Pump Off, L1, L2 _____

Voltage supply at panel line connection, Pump On, L1, L2 _____

Amperage: Load connection, Pump On L1 _____ L2 _____

FINAL CHECK:

Flow; Does station appear to operate at proper rate? _____ Pump down time _____

Comments: _____

Equipment difficulties during start-up _____

MANUALS:

Has operator received pump instructions and part manual? _____

I Certify this report to be accurate (Name of Start-Up person) _____

Employed By: _____ Date: _____

Single Phase Simplex SJE-Rhombus® Type 112

Installation Instructions and Operation/Troubleshooting Manual



Warranty void if panel is modified.

Call factory with servicing questions:
1-800-RHOMBUS
(1-800-746-6287)

Manufactured by:

SJE
Rhombus®

22650 County Highway 6 ■ P.O. Box 1708
Detroit Lakes, Minnesota 56502 USA
1-888-DIAL-SJE (1-888-342-5753)
Phone: 218-847-1317 ■ Fax: 218-847-4617
E-mail: sje@sjerhombus.com
Website: www.sjerhombus.com

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PN1008704D • Rev 10/09

This control panel must be installed and serviced by a licensed electrician in accordance with the National Electric Code NFPA-70, state and local electrical codes.

All conduit running from the sump or tank to the control panel must be sealed with conduit sealant to prevent moisture or gases from entering the panel. **NEMA 1 enclosures are for indoor use only**, primarily to provide a degree of protection against contact with enclosed equipment. Cable connectors are not required to be liquid-tight in NEMA 1 enclosures. **Do not use NEMA 1 enclosures if subjected to rain, splashing water or hose-directed water. NEMA 4X enclosures are for indoor or outdoor use**, primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water and hose-directed water. **Cable connectors must be liquid-tight in NEMA 4X enclosures.**

Installation

A standard Type 112 panel is designed to operate with three floats. These floats operate pump stop, pump start, and high level alarm functions.

NOTE: Options ordered may affect the number of floats and their functions. Please reference the schematic provided with the control panel for proper installation.

Installation of Floats

CAUTION: If control switch cables are not wired and mounted in the correct order, the pump system will not function properly.

WARNING: Turn off all power before installing floats in pump chamber. Failure to do so could result in serious or fatal electrical shock.

1. Use float label kit to label floats for specific operation (stop, start, alarm, etc.). See schematic for float options.
2. Determine your normal operating level, as illustrated in **Figure 1**.
3. Mount float switches at appropriate levels as illustrated in **Figures 2-4**. Be sure that floats have free range of motion without touching each other or other equipment in the basin.

If using the mounting clamp; follow steps 4-6.

4. Place the cord into the clamp as shown in **Figure 2**.
5. Locate the clamp at the desired activation level and secure the clamp to the discharge pipe as shown in **Figure 2**.

NOTE: Do not install cord under hose clamp.

6. Tighten the hose clamp using a screwdriver. Over tightening may result in damage to the plastic clamp. Make sure the float cable is not allowed to touch the excess hose clamp band during operation.

NOTE: All hose clamp components are made of 18-8 stainless steel material. See your SJE-Rhombus® supplier for replacements.

Installation Instructions

Mounting the Control Panel

1. Determine mounting location for panel. If distance exceeds the length of either the float switch cables or the pump power cables, splicing will be required. For outdoor or wet installation, we recommend the use of an SJE-Rhombus® liquid-tight junction box with liquid-tight connectors to make required connections. **You must use conduit sealant to prevent moisture or gases from entering the panel.**
2. Mount control panel (mounting flanges are furnished with control panel).
3. Determine conduit entrance locations on control panel. Check local codes and schematic for the number of power circuits required.

NOTE: Be sure the proper power supply voltage, and phase are the same as the pump motor being installed. If in doubt, see the pump identification plate for electrical requirements.

4. Drill proper size holes for type of connectors being used.

NOTE: If using conduit, be sure that it is of adequate size to pull the pump and switch cables through. **You must use conduit sealant to prevent moisture or gases from entering the panel.**

5. Attach cable connectors and/or conduit connectors to control panel.

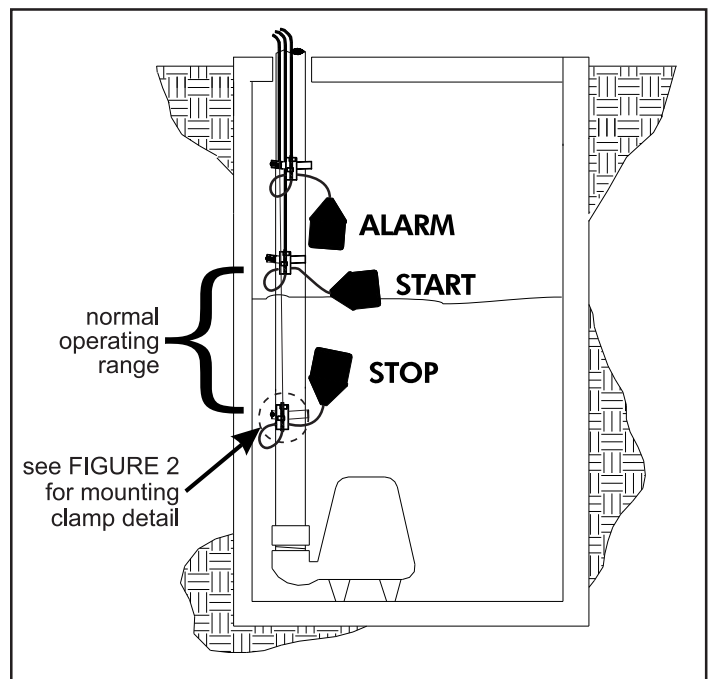
**FOR INSTALLATION WITHOUT A SPLICE,
GO TO STEP 11;
FOR INSTALLATION REQUIRING
A SPLICE, FOLLOW STEPS 6-10.**

6. Determine location for mounting junction box according to local code requirements. **Do not** mount the junction box inside the sump or basin.
7. Mount junction box to proper support.
8. Run conduit to junction box. Drill proper size holes for the type of conduit used. Attach liquid-tight connectors to junction box.

9. Identify and label each wire before pulling through conduit into control panel and junction box. Pull pump power cables and control switch cables through connectors into junction box. Make wire splice connections at junction box.
10. Firmly tighten all fittings on junction box. Insure all cable connectors are liquid-tight and sealed.
11. If a junction box is not required, identify and label cables on both float and stripped ends.
12. Connect pump and float wires to proper position on terminals. See schematic inside control panel for terminal layouts.
13. Connect control, alarm and pump power conductors to proper position on terminals. See schematic inside control panel for terminal connections.

NOTE: It is the recommendation of the factory to use separate pump and control/alarm power sources.

VERIFY CORRECT OPERATION OF CONTROL PANEL AFTER INSTALLATION IS COMPLETE.



**FIGURE 1-
Three float simplex - pump down installation**

Installation Instructions

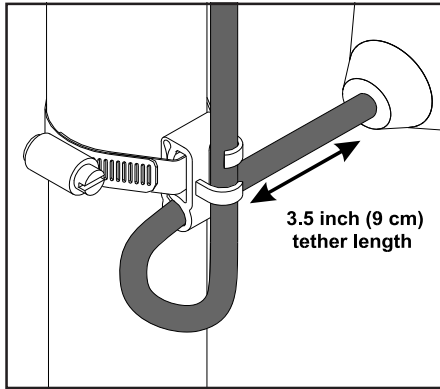


FIGURE 2
Mounting clamp detail

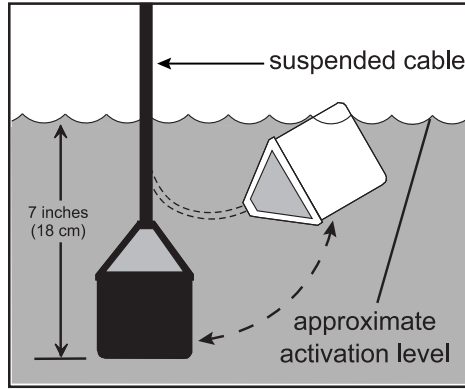


FIGURE 3
Internally weighted float

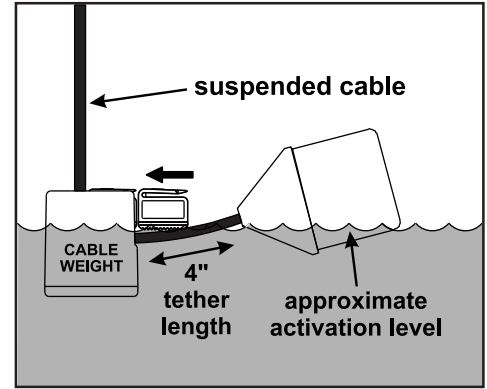


FIGURE 4
Float with cable weight

Operations

SJE-Rhombus® Type 112 control panels are designed to operate in a three float system as standard. When all floats are in the open or OFF position, the panel is inactive. As the liquid level changes and closes the stop float, the panel remains inactive until the start float also closes. At this point the pump will start, providing the HOA switch is in the AUTOMATIC mode and the power is ON. The pump will remain ON until both the stop and start floats open (return to the OFF position). If the liquid level travels beyond both the stop and start floats and reaches the alarm float, the alarm will be activated. The alarm horn can be silenced by moving the test/normal/silence switch to the silence position.

Alarm System (Horn and Indicator)

When an alarm condition occurs, a red light and horn will be activated. If the test/normal/silence switch is moved to the silence position, the horn will be silenced. When the alarm condition is cleared, the alarm system is reset. The alarm system can be tested by moving the test/normal/silence switch to the test position.

HOA Switch

A hand-off-automatic switch is provided for the pump. In the hand mode, the pump will turn on unless other safety features are employed. In the automatic mode, the pump will turn on from commands by the float switches.

Pump Run Light

The run light will be ON in either the hand or the automatic mode when the pump is called to run.

Circuit Breaker (optional)

The pump circuit has a thermal-magnetic circuit breaker which provides pump disconnect and branch circuit protection.

Dry Auxiliary Contacts (optional)

Normally open - Contacts are open under normal conditions and closed when alarm condition is present.

Normally closed - Contacts are closed under normal conditions and open when alarm condition is present. Both types automatically reset once alarm condition is cleared.

NOTE: Some options ordered may not be included in this manual.

For information regarding the operations of options not listed here or servicing questions,

please call a SJE-Rhombus® customer service technician at

1-800-RHOMBUS

(1-800-746-6287)

Warranty void if panel is modified.

Troubleshooting

Alarm Horn

Moving the test/normal/silence switch to the test position or activating the alarm float should turn on the alarm horn. If the horn does not sound, replace horn with same type.



Alarm Light

Moving the test/normal/silence switch to the test position or activating the alarm float should turn on the alarm light. If the light does not activate, replace with same type.

Circuit Breaker (optional)

Check each pole of the circuit breaker for proper resistance reading using the following procedure.

WARNING: Disconnect incoming power to panel.

1. Isolate the circuit breaker by disconnecting either line side or load side wires.
2. Place the ohmmeter leads across the corresponding line and load terminals of each pole.
3. With the ohmmeter on the R X 1 scale and the breaker in the OFF position, the reading should be infinity (very high resistance). With the breaker in the ON position, the reading should be nearly zero ohms (very low resistance). If the readings are not as stated, replace the circuit breaker with one of the same ratings.

NOTE: Readings may vary slightly depending on the accuracy of the measuring device.

Float Controls

Check the floats during their entire range of operation. Clean, adjust, or replace damaged floats.

Checking the float resistance - The float resistance can be measured to determine if the float is operating correctly or is defective. Use the following procedure to measure the float resistance. **WARNING: Disconnect incoming power to panel.**

1. Isolate the float by disconnecting one or both of the float leads from the float terminals.
2. Place one ohmmeter lead on one of the float wires, and the other ohmmeter lead on the other float wire.
3. Place the ohmmeter dial to read ohms and place on the R X 1 scale. With the float in the "off" position, the scale should read infinity (high resistance). Replace the float if you do not get this reading. With the float in the ON position, the scale should read nearly zero (very low resistance). Replace the float if you do not get this reading.

NOTE: Readings may vary depending on the length of wire and accuracy of the measuring device.

Fuses

Check the continuity of the fuse. With power OFF, pull the fuse out of the fuse block. With the ohmmeter on the R X 1 scale, measure resistance. A reading of infinity indicates a blown fuse and must be replaced. Replace fuse with same type, voltage and amp rating.

Magnetic Contactor Coil

WARNING: Disconnect incoming power to panel.

Check the coil by disconnecting one of the coil leads. Measure the coil resistance by setting the ohmmeter on the R X 1 scale. A defective coil will read zero or infinity, indicating a short or opened coil respectively. Replace defective contactor with same type.

NOTE: Readings may vary depending on the accuracy of the measuring device.

SJE-Rhombus® Three-Year Limited Warranty

SJE-RHOMBUS® warrants to the original consumer that this product shall be free of manufacturing defects for three years after the date of consumer purchase. During that time period and subject to the conditions set forth below, **SJE-RHOMBUS®** will repair or replace, for the original consumer, any component which proves to be defective due to defective materials or workmanship of **SJE-RHOMBUS®**.

ELECTRICAL WIRING AND SERVICING OF THIS PRODUCT MUST BE PERFORMED BY A LICENSED ELECTRICIAN.

THIS WARRANTY DOES NOT APPLY: (A) to damage due to lightning or conditions beyond the control of **SJE-RHOMBUS®**; (B) to defects or malfunctions resulting from failure to properly install, operate or maintain the unit in accordance with printed instructions provided; (C) to failures resulting from abuse, misuse, accident, or negligence; (D) to units which are not installed in accordance with applicable local codes, ordinances, or accepted trade practices, and (E) to units repaired and/or modified without prior authorization from **SJE-RHOMBUS®**.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

TO OBTAIN WARRANTY SERVICE: The consumer shall assume all responsibility and expense for removal, reinstallation, and freight. Any item to be repaired or replaced under this warranty must be returned to **SJE-RHOMBUS®**, or such place as designated by **SJE-RHOMBUS®**.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS ARE LIMITED TO THE DURATION OF THIS WRITTEN WARRANTY. SJE-RHOMBUS® SHALL NOT, IN ANY MANNER, BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES AS A RESULT OF A BREACH OF THIS WRITTEN WARRANTY OR ANY IMPLIED WARRANTY.